



## Solid Wood Processing Promotion

### BlackTron Saw Blades

#### Application:

Ripping solid hard woods for glue-line finish.

#### Machine:

Straight line and gang rip saws.

#### Technical Information:

BlackTron coating resists build-up of resin and significantly enhances tool life.

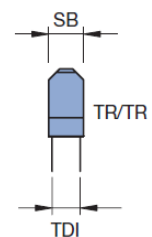
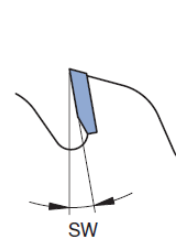


Raimann - Driver Dimensions 20mm x 90mm + (2mm/13mm/100mm), (4mm/6.6mm/95mm) + (6mm/5.5mm/91mm)

D mm	Kerf mm	Plate mm	Bore mm	Teeth	Grind	Hook	Driver Element	ID #	Promo Price
300	4	2.8	80	36	TR/TR	20°	2 Keys + 10 Pins	156017404	<b>\$92.00</b>
300	4	2.8	80	28	TR/TR	20°	2 Keys + 10 Pins	156017402	<b>\$90.80</b>
300	4	2.8	80	48	TR/TR	20°	2 Keys + 10 Pins	156017302	<b>\$87.40</b>
300	2.8	2.0	80	36	TR/TR	20°	2 Keys + 10 Pins	156017405	<b>\$100.90</b>
300	2.8	2.0	80	48	TR/TR	20°	2 Keys + 10 Pins	156017406	<b>\$105.60</b>

Mereen-Johnson - Driver Dimensions 3-1/8": KN = 9.53mm x 88.91mm

D mm	Kerf mm	Plate mm	Bore mm	Teeth	Grind	Hook	Driver Element	ID #	Promo Price
12"	3.5	2.4	3-1/8"	36	TR/TR	20°	1 Key	156017410	<b>\$92.30</b>
12"	4	2.8	3-1/8"	28	TR/TR	20°	1 Key	156017409	<b>\$101.90</b>
12"	4	2.8	3-1/8"	48	TR/TR	20°	1 Key	156017411	<b>\$108.70</b>
14"	4	2.8	3-1/8"	36	TR/TR	20°	4 Pins	470043790	<b>\$129.70</b>





**Corrugated Profile Cutterheads**

**Application:**  
 Custom profiling.

**Machine:**  
 Moulders with HSK-85 W spindles.

**Workpiece Material:**  
 Solid wood and MDF.

**20° cutting angle for MDF and soft wood applications.**

Body Dia mm	SB mm	A mm	Z	$n_{max}$ Min <sup>-1</sup>	ID # LH/bottom	ID # RH/top	Promo Price
90	60	26	2	12000	136202	136203	<b>\$396</b>
90	80	26	2	12000	136204	136205	<b>\$431</b>
90	100	26	2	12000	136206	136207	<b>\$474</b>
90	130	26	2	12000	136208	136209	<b>\$504</b>
90	170	26	2	12000	136212	136213	<b>\$594</b>
90	240	26	2	12000	136218	136219	<b>\$714</b>
90	40	26	4	12000	136224	136225	<b>\$531</b>
90	60	26	4	12000	136226	136227	<b>\$561</b>
90	80	26	4	12000	136228	136229	<b>\$628</b>
90	100	26	4	12000	136230	136231	<b>\$690</b>
90	130	26	4	12000	136232	136233	<b>\$744</b>
90	170	26	4	12000	136236	136237	<b>\$877</b>
90	240	26	4	12000	136242	136243	<b>\$1077</b>

**12° cutting angle for hard wood applications.**

Body Dia mm	SB mm	A mm	Z	$n_{max}$ Min <sup>-1</sup>	ID # LH/bottom	ID # RH/top	Promo Price
90	40	26	2	12000	136248	136249	<b>\$392</b>
90	60	26	2	12000	136250	136251	<b>\$419</b>
90	100	26	2	12000	136254	136255	<b>\$506</b>
90	130	26	2	12000	136256	136257	<b>\$539</b>
90	40	26	4	12000	136270	136271	<b>\$566</b>
90	60	26	4	12000	136272	136273	<b>\$599</b>
90	80	26	4	12000	136274	136275	<b>\$669</b>
90	100	26	4	12000	136276	136277	<b>\$736</b>

**HS Knife Stock**

**Technical Information:**

8mm (5/16") thick, 635mm (25") length, 60° corrugations

Quality	SRS/D2 <i>for short runs or knotty materials</i>		M2 <i>for medium run profiles</i>		T1/B18 <i>18% tungsten for extended service life</i>		M3+ <i>hard alloys for optimized service life</i>	
	Height mm	ID # Promo Price	ID #	Promo Price	ID #	Promo Price	ID #	Promo Price
	40	130038846 <b>\$63.60</b>	130001715	<b>\$88.60</b>	190202100	<b>\$111.60</b>	130038841	<b>\$106.00</b>
	45	130038847 <b>\$65.80</b>	130001716	<b>\$94.30</b>	190202101	<b>\$122.80</b>	130038842	<b>\$115.70</b>
	50	130038848 <b>\$68.05</b>	7306	<b>\$98.60</b>	190202102	<b>\$131.80</b>	130034843	<b>\$129.70</b>
	60	130038849 <b>\$72.55</b>	7307	<b>\$114.40</b>	190111185	<b>\$148.20</b>	130038844	<b>\$145.60</b>
	70	130038850 <b>\$78.80</b>	7308	<b>\$119.20</b>	190202103	<b>\$164.50</b>	130038845	<b>\$203.40</b>

*Special pricing only on tooling presented, while supplies last. May not be used in conjunction with other promotions.*