



Professional Series Saw Blades

Professional Series Application Guide

Identification #	Size / Description	Basic Ripping	Cross Cutting	Fine Cross Cutting	Panel Sizing without Scoring	Panel Sizing with Scoring	Hardwoods	Softwoods	Composites	Plastics	Non-Ferrous Metals
156004186	8" x .110" x Z=48 TCG		o				+	+	+	o	+
130008535	10" x .125" x 5/8" Z=24 ATB pos. 15° ↙	+	+				+	+		o	
130010769	10" x .125" x 5/8" Z=40 ATB pos. 12° ↙	o	+	o			+	+	+	o	
130022637	10" x .125" x 5/8" Z=50 ATB/R pos. 15° ↙	o	+	o			+	+	+	o	
130010771	10" x .125" x 5/8" Z=60 ATB pos. 12° ↙		+	+		o	+	+	+	o	
130009697	10" x .125" x 5/8" Z=60 TCG pos. 12° ↙		+	+		o	+	+	+	o	
130022638	10" x .117" x 5/8" Z=60 TCG neg. 6° ↘		+	+	+	+	+	o	+	o	+
130009377	10" x .125" x 5/8" Z=80 ATB pos. 8° ↙		+	+		o	+	+	+	+	
130015419	10" x .125" x 5/8" Z=80 TCG pos. 10° ↙		o	+		+	+	o	+	+	
130022639	10" x .117" x 5/8" Z=80 TCG neg. 6° ↘		o	+	+	+	o	o	+	+	+
156001416	10" x .125" x 5/8" Z=80 15°/ATB neg. 6° ↘		+	+	o	o	+	+	+	o	
156001215	10" x .125" x 5/8" Z=80 30° ATB neg. 6° ↘		+	+	+	+	+	+	+	o	

Legend: + = Excellent o = Fair



Identification #	Size / Description	Basic Ripping	Cross Cutting	Fine Cross Cutting	Panel Sizing without Scoring	Panel Sizing with Scoring	Hardwoods	Softwoods	Composites	Plastics	Non-Ferrous Metals
156012317	12" x .98" x 1" Z=96 ATB neg. 6° ✕		+	+			+	+		o	
156004189	12" x .125" x 5/8" Z=60 TCG neg. 6° ✕		+	+	+		+	+	+	o	+
156004191	12" x .142" x 5/8" Z=96 TCG neg. 5° ✕		o	+	+	+	+	o	+	+	+
156004184	12" x .142" x 1" Z=28 ATB pos. 15° ✕	+	o				+	+	o	o	
156004172	12" x .142" x 1" Z=48 ATB pos. 15° ✕	o	+	o			+	+	o	o	
156004174	12" x .142" x 1" Z=96 ATB pos. 8° ✕		o	+	o	+	+	+	+	+	
156004200	12" x .142" x 1" Z=60 ATB pos. 10° ✕		+	+		o	+	+	+	o	
156004195	12" x .142" x 1" Z=96 TCG pos. 10° ✕		o	+	o	+	+	o	+	o	
156004193	12" x .142" x 1" Z=60 TCG pos. 10° ✕		+	+	o	+	+	o	+	o	
156004176	14" x .158" x 1" Z=72 ATB pos. 12° ✕		+	+	o	+	+	+	+	o	
156004178	14" x .173" x 1" Z=84 ATB pos. 12° ✕		+	+	o	+	+	o	+	o	
156004197	14" x .173" x 1" Z=84 TCG pos. 10° ✕		o	+	o	+	+	o	+	o	

Legend: + = Excellent o = Fair

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